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# USER MANUAL STEAM WAX MELTER ROUND WITH PRESS

Steam wax melter round with press is completely made of anti-magnetic stainless steel INOX 304. Thickness of the material is from 1mm to 5 mm, and it consists of casing, strainer, cover and threaded rod, using which you apply pressure onto the melting wax. One cycle of melting can fit about 20-25 whole frames.

Instructions manual:

- Put the cut wax from the frames in the strainer, and put the strainer inside the casing

- Put the lid on the top of melter and secure it using bolts with butterfly nuts.

- Pour water in the water reservoir on the side, until the water level reached the half level of the reservoir

**NOTE: During work the reservoir must never be empty, (the heater inside the wax melter will burn!)**

**- The equipment should be plugged in directly to the electrical socket (if an extension lead is to be used, it must be made from an adequate size electrical cable) This product uses 3kW heating element and there must not be any other equipment plugged in to the same electrical power circuit as it would overload the circuit.**

**-** After completing all the above, turn on the heater with the switch located at the back of the melter.

**-** First melting cycle should last between 60 and 90 min (depending on the outer temperature and the amount of melting wax inside the melter). Time of the other cycles is between 15 and 30 min.

**- After the use please do not empty the water until it naturally cools down as emptying it too early could burn the heater**